Mounting

Nosler Suppressors have left-hand or reverse threads where the suppressor threads onto the included adapter or optional muzzle brake. To attach the suppressor onto the adapter or brake, be sure to turn the suppressor counter-clockwise, or left, for the threads to properly engage. To remove, rotate the suppressor clockwise, or right.

Whether you prefer the simple, shorter nature of a direct thread setup with the thread adapter or the features of the Nosler Brake, you should take care to ensure that the Suppressor is mounted securely to your firearm before firing. Nosler offers mounts in all of the popular barrel thread patterns. Users must ensure they are using the proper mounts that match their barrel threads and that there is an adequate shoulder for the mount to seat against. These instructions will help to prevent the problems and dangers that can arise from improper installation.

Mounting the suppressor using the included thread adapter:

- **1.** Ensure that the firearm is unloaded and the chamber is clear
- **2.** Remove any existing thread protector or muzzle device from the firearm
- **3.** Clean the threads of the firearm

4. Screw the thread adapter into the rear of the suppressor. (remember: left-hand threads)

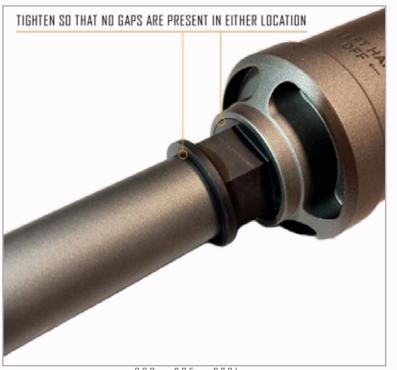




5. Once the thread adapter is snugly threaded into the rear of the suppressor, thread the entire assembly onto the muzzle threads of the host firearm. Make sure that the thread adapter is snug and is making secure even contact against the shoulder of the barrel. (see image)







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Mounting the Suppressor over the Nosler Muzzle Brake







- **1.** Ensure that the firearm is unloaded and the chamber is clear
- **2.** Remove any existing thread protector or muzzle device from the firearm
- **3.** Clean the threads of the firearm
- **4.** Verify that the jam nut on the rear of the brake is snug against the brake body
- **5.** Install the Nosler Brake onto the firearm by threading onto the muzzle threads until seated snug against the barrel shoulder



6. Align or "clock" the brake so that the ports are perpendicular to the vertical axis of the bore. (The flats should be on the top and bottom of the brake) You will likely have to loosen the brake up to a half turn to achieve proper alignment.





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7. Maintain the alignment while securely attaching the brake by holding the brake body in place with a wrench while snugging the jam nut against the shoulder of the barrel with a second wrench.



8. Now that the brake is securely attached, remove the thread protector from the brake body, and install the suppressor over the brake via the lefthand or reverse threads.







9. Securely screw the suppressor over the brake, and ensure that there is no gap between the brake and the suppressor.

